

Material Safety Data Sheet



Carbon Dioxide/Inert Gas Mixture

1. Product and company identification

Product name	: Carbon Dioxide/Inert Gas Mixture
Synonym	: N/A
Trade name	: Helistar A1025, A415, CS, GV, HiDep & SS, Robostar SS, Stargold, C2, C5, C8, C10, C17, C25 & C40, Autoweld, Beer Gas, Draftgaz, Mig Mix Gold, Extendapak 10 to 29 & 62
Material uses	: Not available.
Manufacturer	: Praxair Canada Inc. 1 City Centre Drive Suite 1200 Mississauga, ON L5B 1M2
MSDS #	: E-6751-J
Validation date	: November 13, 2013
Print date	: November 13, 2013
<u>In case of emergency</u>	: Emergencies: * 1-800-363-0042 *Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier or Praxair sales representative.
Product type	: Gas.

2. Hazards identification

Physical state	: Gas.
Odor	: Not available.
Emergency overview	: DANGER! HIGH PRESSURE GAS. Can cause rapid suffocation. Can increase heart rate. Can increase respiration. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers. Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode. Do not puncture or incinerate container. Avoid breathing gas. Use only with adequate ventilation.
Routes of entry	: Inhalation
<u>Potential acute health effects</u>	
<u>Inhalation</u>	: Asphyxiant. Effects are due to lack of oxygen. Moderate concentrations may cause headaches, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.
<u>Ingestion</u>	: As this product is a gas, refer to the inhalation section.
<u>Skin</u>	: Contact with rapidly expanding gas may cause burns or frostbite.
<u>Eyes</u>	: Contact with rapidly expanding gas may cause burns or frostbite.
<u>Potential chronic health effects</u>	
<u>Chronic effects</u>	: No known significant effects or critical hazards.
<u>Carcinogenicity</u>	: No known significant effects or critical hazards.
<u>Mutagenicity</u>	: No known significant effects or critical hazards.
<u>Teratogenicity</u>	: No known significant effects or critical hazards.
<u>Developmental effects</u>	: No known significant effects or critical hazards.
<u>Fertility effects</u>	: No known significant effects or critical hazards.
<u>Target organs</u>	: No known significant effects or critical hazards.
<u>Over-exposure signs/symptoms</u>	
<u>Inhalation</u>	: No specific data.
<u>Ingestion</u>	: No specific data.
<u>Skin</u>	: No specific data.

2. Hazards identification

- Eyes** : No specific data.
- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (section 11)

3. Composition/information on ingredients

Canada

<u>Name</u>	<u>CAS number</u>	<u>%</u>
carbon dioxide	124-38-9	0.1 - 99.999
AND CONTAINS ONE OR MORE OF THE FOLLOWING GASES:		
argon	7440-37-1	0-99.9
helium	7440-59-7	0-99.9
neon	7440-01-9	0-99.9
xenon	7440-63-3	0-99.9
krypton	7439-90-9	0-99.9
nitrogen	7727-37-9	0-99.9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : As this product is a gas, refer to the inhalation section.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

5. Fire-fighting measures

- Flammability of the product** : Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode.

Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

5. Fire-fighting measures

Special remarks on fire hazards : Not available.

Special remarks on explosion hazards : Not available.

6. Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Immediately contact emergency personnel. Stop leak if without risk.

Large spill : Immediately contact emergency personnel. Stop leak if without risk. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

Handling : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Contains gas under pressure. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.

Storage : Store in accordance with local regulations. Store in a segregated and approved area. Store in a dry, cool and well-ventilated area, away from incompatible materials (see section 10). Keep container tightly closed and sealed until ready for use. Additional information on storage, handling and use of this product is provided in NFPA 55: Standard for the Storage, Use and Handling of Compressed and Liquified Gases in Portable Cylinders, published by the National Fire Protection Association.

8. Exposure controls/personal protection

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			Notations
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	
carbon dioxide	US ACGIH 1/2009	5000	9000	-	30000	54000	-	-	-	-	
	AB 4/2009	5000	9000	-	30000	54000	-	-	-	-	
	BC 10/2009	5000	-	-	15000	-	-	-	-	-	
	ON 8/2008	5000	9000	-	30000	54000	-	-	-	-	
	QC 6/2008	5000	9000	-	30000	54000	-	-	-	-	
argon	Simple asphyxiant.										[2]
helium											[2]
neon											[2]
nitrogen											[2]

[2]Oxygen Depletion [Asphyxiant]

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

8. Exposure controls/personal protection

- Engineering measures** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : Use respirable fume respirator or air supplied respirator when working in confined space or where local exhaust or ventilation does not keep exposure below TLV. Select in accordance with provincial regulations, local bylaws or guidelines. Selection should be based on the current CSA standard Z94.4, "Selection, Care, and Use of Respirators." Respirators should also be approved by NIOSH and MSHA.
- Hands** : Insulated neoprene
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Other protection** : Metatarsal shoes for cylinder handling. Protective clothing where needed. Cuffless trousers should be worn outside the shoes. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines.

9. Physical and chemical properties

- Physical state** : Gas.
- Flash point** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Auto-ignition temperature** : Not available.
- Flammable limits** : Not available.
- Color** : Colorless.
- Odor** : Not available.
- Taste** : Not available.
- Molecular weight** : Not applicable.
- Molecular formula** : Not applicable.
- pH** : Not available.
- Boiling/condensation point** : Not available.
- Melting/freezing point** : Not available.
- Critical temperature** : Not available.
- Relative density** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.

9. Physical and chemical properties

Volatility	: Not available.
Odor threshold	: Not available.
Evaporation rate	: Not available.
Viscosity	: Not available.
Ionicity (in water)	: Not available.
Dispersibility properties	: Very slightly dispersible in the following materials: cold water.
Solubility	: Not available.
Physical/chemical properties comments	: Not available.
COEFFICIENT OF WATER/OIL DISTRIBUTION:	: Not available.

10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: No specific data.
Materials to avoid	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
carbon dioxide	LC50 Inhalation Gas.	Rat	470000 ppm	30 minutes

Conclusion/Summary : Not available.

Chronic toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Not available.					

Sensitizer

Product/ingredient name	Route of exposure	Species	Result
Not available.			

Conclusion/Summary : Not available.

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Not available.						

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Not available.			

11. Toxicological information

Conclusion/Summary : Not available.

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Conclusion/Summary : Not available.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Not available.						

Conclusion/Summary : Not available.

Synergistic products : Not available.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Test	Result	Species	Exposure
Not available.				

Conclusion/Summary : Not available.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Not available.				

Conclusion/Summary : Not available.

Octanol/water partition coefficient : Not available.

Bioconcentration factor : Not available.

Mobility : Not available.

Toxicity of the products of biodegradation : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Do not puncture or incinerate container. Empty pressure vessels should be returned to the supplier.


Waste stream : Not available.

RCRA classification : Not available.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	UN1956	Compressed gas n.o.s. (for a quantity of carbon dioxide between 0.5-99.9999%, indicate "carbon dioxide, otherwise, indicate the most important inert components).	2.2	-		- PRODUCT REPORTALBE QUANTITY (PRQ): Any accidental release in a quantity that could pose a danger to public safety or any sustained release of 10 minutes or more.

PG* : Packing group

SPECIAL SHIPPING INFORMATION:

Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of vehicle can present serious safety hazards.

15. Regulatory information

United States inventory (TSCA 8b) : All components are listed or exempted.

WHMIS (Canada) : Class A: Compressed gas.

Canadian lists : **CEPA Toxic substances:** The following components are listed: Carbon dioxide
Canadian ARET: None of the components are listed.
Canadian NPRI: None of the components are listed.
Alberta Designated Substances: None of the components are listed.
Ontario Designated Substances: None of the components are listed.
Quebec Designated Substances: None of the components are listed.

Canada inventory : All components are listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

International lists : **Australia inventory (AICS):** All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: Not determined.
Korea inventory: All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC): Not determined.
Philippines inventory (PICCS): All components are listed or exempted.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : HIGH PRESSURE GAS. Can cause rapid suffocation. Can increase heart rate. Can increase respiration. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers.

Hazardous Material Information System (U.S.A.) :

Health	0
Flammability	0
Physical hazards	2

16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

References	:	AV-1	Safe Handling and Storage of Compressed Gas
		P-1	Safe Handling of Compressed Gases in Containers
		P-14	Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmosphere
		SB-2	Oxygen-Deficient Atmospheres
		V-1	Compressed Gas Cylinder Valve Inlet and Outlet Connections
		V-7	Standard Method of Determining Cylinder Valve Outlet Connections for Industrial Gas Mixtures
		---	Handbook of Compressed Gases, Fifth Edition

Other special considerations : Not available.

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Date of previous issue : No previous validation.

Version : 0.06

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: CGA 350

PIN-INDEXED YOKE: Not applicable.

**ULTRA-HIGH-
INTEGRITY
CONNECTION:** Not applicable.

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlets V-1 and V-7 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information about this product can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 4221 Walney Road, 5th Floor, Chantilly, VA 20151-2923, Telephone (703) 788-2700, Fax (703) 961-1831, website: www.cganet.com.

MIXTURES:

When two or more gases, or liquefied gases are mixed, their hazardous properties may combine to create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an Industrial Hygienist, or other trained person when you make your safety evaluation of the end product. Remember, gases and liquids have properties which can cause serious injury or death.

For more in-depth information for each component, refer to the pure product MSDS.

The information contained in this MSDS is generated from technical sources using the Chemmate Mixture MSDS system and the pure-product MSDS for each component. These mixtures are not tested as a whole for chemical, physical, or health effects.

16. Other information

The opinions expressed herein are those of qualified experts within Praxair Canada Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair Canada Inc., it is the user's obligation to determine the conditions of safe use of the product.

Praxair Canada Inc. requests the users of this product to study this Material Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify its employees, agents and contractors of the information on this MSDS and any product hazards and safety information, (2) furnish this same information to each of its customers for the product, and (3) request such customers to notify their employees and customers for the product of the same product hazards and safety information.

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